Changing the Block size in MillBox

Step 1: Open MillBox

Step2: Hold CTRL+D to open the configuration page

Step3: Choose the block type. Example we chose B40

Step4: Once highlighted, click “edit”

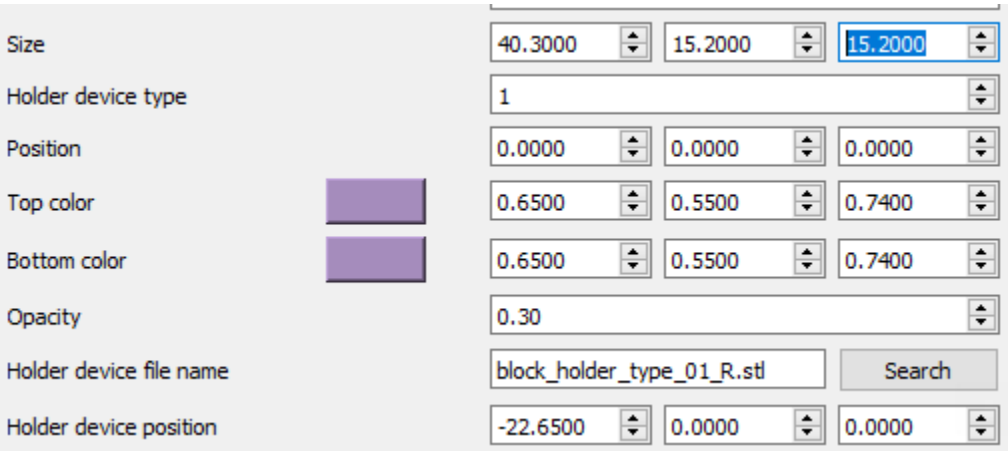
Step5: change size under the category size

Step6: change the length. Example We changed 40.00 to 40.30

Step7: Use the formula (Length/2+2.5*-1) to calculate the Holder Device position

Example since we changed the length from 40.00 to 40.30 we plug in

(40.30/2+2.5*-1)= - 22.6500

Step8: type -22.65 into Holder device position

Step9: Select save