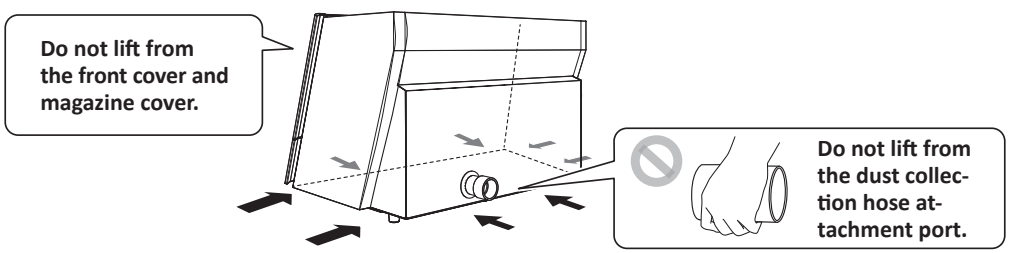
## Step 1: Deciding on an Installation Site

### Placement and Installation

The weight of the machine alone is 105 kg (231.5 lb.). Unload and place the machine.

**⚠WARNING** **Unloading and emplacement are operations that must be performed by 4 persons or more.**
Tasks that require undue effort when performed by a small number of persons may result in physical injury. Also, if dropped, such items may cause injury.

**⚠CAUTION** **When lifting the machine, hold the locations shown in the figure.**




### Installation Environment

**⚠WARNING** **Install the machine in a location that is level, stable, and able to bear the weight of the machine.**
The total weight of the machine may reach 110 kg (242.5 lb.) or more. Installation in an unsuitable location may cause a major accident, including tip over, fall, or collapse.

**⚠WARNING** **Never install in a location exposed to open flame. Milling waste may ignite.**
Powdered material is extremely flammable, and even metal material may catch fire.

**⚠WARNING** **Never install the machine close to any flammable object or in a gas-filled location.**
Combustion or explosion may occur.

**⚠WARNING** **Never install this machine outside or in any location where exposure to water or high humidity may occur.**
Current leakage may cause electrical shock or fire.

**⚠WARNING** **Connect to an electrical outlet. Never connect directly to a power distribu tion panel or other such fixed wiring equipment.**
Doing so increases the risk of fire or electrical shock.

- Never install the machine in a location subject to wide fluctuations in temperature or humidity.
- Never install the machine in a location subject to shaking or vibration.
- Never install the machine in a dusty or dirty location.
- Never install the machine in a location exposed to direct sunlight or near air-conditioning or heating equipment.
- Never install the machine in a location exposed to considerable electrical or magnetic noise or other forms of electromagnetic energy.
- Never install this machine in an environment where silicone substances (oil, grease, spray, etc.) are present. Doing so may cause poor switch contact or ionizer damage.