

Post Processing Guidelines

Models (MED670, MED690, & MED620)	Surgical Guides (MED610)
Remove from the tray & remove bulk of material.	Remove from the tray & remove bulk of material.
Soak 30 minutes in water bath (Room temperature, NOT hot water. Hot water may distort models)	Soak 30 minutes water bath (Room temperature, NOT hot water. Hot water may distort models)
Waterjet	Waterjet
Soak 30 minutes in 100% sodium hydroxide. (Use recommended brand Roebic, & measurements as follow: 2 tbsps. of Sodium Hydroxide per 2 cups of water)	Soak 30 minutes in 100% sodium hydroxide. (Use recommended brand Roebic, & measurements as follow: 2 tbsps. of Sodium Hydroxide per 2 cups of water)
Waterjet	Waterjet
Let air dry, you can use compressed air to dry models more quickly.	Rinse surgical guide thoroughly.
	Soak 5 minutes in white vinegar. (Do NOT dilute vinegar with water. White vinegar will neutralize the Sodium Hydroxide.)
	Let air dry, you can use compressed air to dry models more quickly.



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